



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-5

Job Sheet 177799



Part No: D3912-5

Job Qty: 30 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/25/18	0.00	0.00	Start Up Waterjet		OK 18/05/20
100	Waterjet	30 pcs		5/25/18	0.04	1.80	Waterjet1		OK 18/05/20
120	QC	30 pcs		5/25/18	0.00	0.00	QC8		38
130	Packaging	30 pcs		5/25/18	0.00	0.00	Packaging3	51056	MAY 25 2018
140	QC21-SA	30 Ea		5/25/18	0.00	0.00	QC21		MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.5375 sf (.05125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	63	0



Container No: S072778

Part: D3912-5

Job No: 177799

Serial No/Batch: S072778

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377		
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490		
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	Pitch	
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120		
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365		
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507		
9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990		
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620		
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500		
12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220		
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970		
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115		

Plex 5/18/18 10:22 AM Dart.Gagnon.Michelle